Work	(Orde	r	ID	52649
Ootobou	5	2000	2.	52.27	DM



Page 1

October 5, 2009 2:52:27 PM Accept Setup Start Item ID: D2182B C **Revision ID:** Stop Rubber Cushion Item Name: ্ৰণ Start Date: Start Qty: 300.00 06/10/2009 **Cust Item ID: Required Date: 13/10/2009** Req'd Qty: 300.00 **Customer:** Reference: Run Start Date: 19-10-5 Process Plan: Tooling: Date: Approvals: Stop QC: Date: SPC (Y/N): Date: Reject Reject Operation Set Up/ Draw Draw Plan Accept Insp. Sequence ID/ Stamp Rev. Code Qty Qty Number Work Center ID Description **Run Hours** Number **Draw Nbr Revision Nbr** D2182 Rev C 0.00 100 Al 09-10-6 **PURCHASING** 0.00 Purchasing Memo Issue P/O: 10532 Extrude per Dwg D2182 Purchasing Receive & Inspect for Damage & Mat'l Certs 0.00 110 0.00 Packaging Memo Packaging

120

QC6- Inspect dimensions to drawing

2) Sorlwles

0.00

aspo19

Memo

Quality Control

Work Order ID 52649

C

Page 2

October 5, 2009 2:52:27 PM

Item ID:

D2182B

Accept

Setup Start

Stop



Revision ID:

Rubber Cushion Item Name:

Required Date: 13/10/2009

Start Date:

06/10/2009

Start Qty: 300.00

Req'd Qty: 300.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Run



Stop

Start

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: 40

Memo

Memo

0.00

0.00

Draw Number Draw Plan Rev. Code Accept Qty

Reject Qty

Reject Number Insp. Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Picklist Print

October 5, 2009 2:52:26 PM

Work Order ID: 52649

Parent Item:

D2182BRevC

Parent Item Name: Rubber Cushion

Comments:



Start Date: 06/10/2009

Required Date: 13/10/2009

Start Qty: 300.00

Required Qty: 300.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Kemaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
		Purchased	No	-		110	Each	0.0000	300.0000	P1 41	1/6	8001

NEOPRENE CUSHION



0.015 (REF) Ø0.750 (REF)

D2182-050, HEAT SHRINK

EG: 3.5 LONG: D2182-035 10 LONG: D2182-100

W-WHITE **B-BLACK** D2182W050, RUBBER CUSHION **LENGTH**

-0.063 (REF)

0.875 (REF)

EG: WHITE 3.5 LONG: D2182W035 BLACK 10 LONG: D2182B100

MATERIAL:

SANTOPRENE 101-73 CONFORMS TO MIL-R-3065

MATERIAL:

RAYCHEM RNF-100-3/4-CL HEAT SHRINKABLE INSULATION SLEEVING

RETURN ENGINEER UNCONTROLL SUBJECT TO AM WITHOUT NO WORK OR SHOP C

Copyright 1995 by DART AERO ACCESSORIES INC

ED COPY

LENGTH

8 Jan.

O1

1995

RUBBER

CUSHION

D2182

SHEET 1 OF 1

DAR1

I AERO ACCESSORIES VICTORIA INTERNATIONAL AIRPORT, CANADA

NC

O

97:05:14 97:04:07

ADD HEAT SHRINK

ADD MATERIAL SPECIFICATION

-0.200 (REF)

0.188 (REF)

Avid Products 3730 E. Southern Avenue Phoenix, AZ 85040 (602) 438-1221 / Fax (602) 437-2270 www.avidproducts.net

Shipping List 082120 Customer No 007422 Sales Order Shipper

Ship to:

DART AEROSPACE LTD 1270 ABERDEEN ST. **HAWKESBURY ON K6A 1K7** Canada

Sold to :DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 Canada

10/08/2009	Ship D	ate	Customer PO	# of Boxes	Weight	Ship VIA		Bill of	Lading	FOB
Default Sales Order 104185-00 SO Item 001 800-4 Rev 2 U/M FT 300,0000 Cultiomer Pair Number: C10173 300,0000	10/08/2	2009	PO10532	1 .	0.0000	FEDERAL EXPR	ESS			PP3
8004 SANTOPRENE Customer Pairt Number: 2 10173 300.0000	Item	Fac / Part / Rev / Description / Details			Order Quantity 5		SI	Ship Quantity		
6004 SANTOPRENE Customer Part Number: (10173) 300.0000	000001	1				m 001				
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		Cu	ustomer Part Number: (10173	/						
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Avid Products

CERTIFICATE OF COMPLIANCE

This is to certify that the item(s) listed below, shipped on 10/09/09 Purchase order PO10532 were manufactured and inspected in accordance with applicable drawings and/or specifications, unless noted herein.

Physical and/or chemical test reports of materials used are on file, subject to examination and substantiate conformance with applicable specification requirements.

QUANTITY SHIPPED 300

PART NUMBER 6004

DESCRIPTION/SPECIFICATION
(SANTOPRENE 101-73 ✓

or/soft

Shipping Department

Date



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO10532

Purchase Order Date 06/10/2009 PO Print Date 06/10/2009

Page Number 1 of 1

Order From:

VU-AVI001

AVID PRODUCTS P.O. BOX 53555 D PHOENIX, AZ 85072-3555 US

Contact Name

Vendor Phone

602 438 1221

Vendor Fax

602 437 2270

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms Currency Net 30 USD

FOB

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line Nbr Reference **Revision ID** Vendor Part Number Description/ Mfg ID

Req Date/ Taxable Unit of Measure

Req Qty/

Ship Method

Unit Price

Extended Price

300.00

Yours ppd

\$1.1000

\$330.00

10173

NEOPRENE CUSHION

06/10/2009

Yes

Each

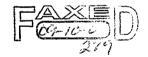
Special Inst:

As per DWG 2182 Rev. C

PO Total:

\$330.00

CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY



Change Date: 06/10/2009

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr: